

3M Science.
Applied to Life.™

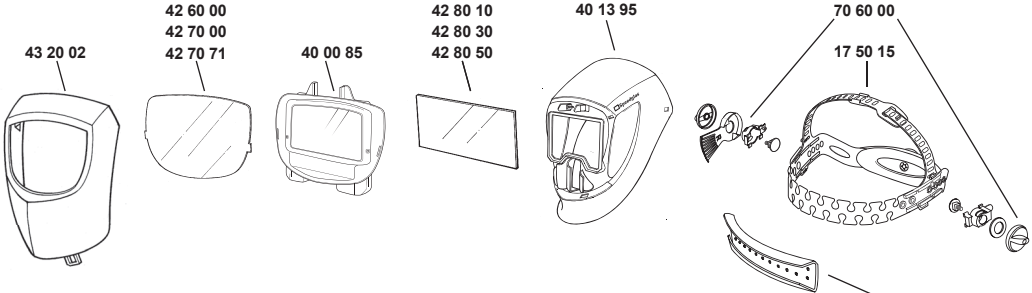
3M™ Speedglas™ Welding Helmet 9002NC



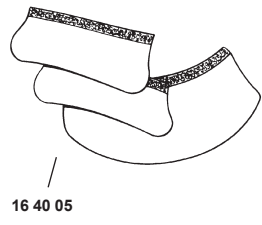
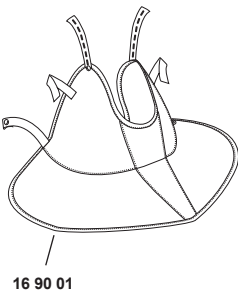
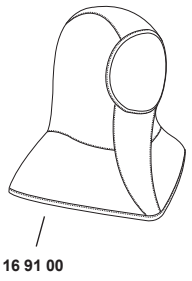
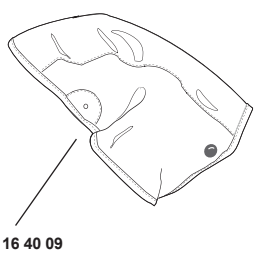
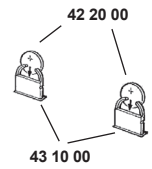
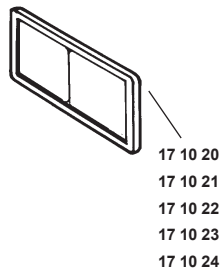
Just scan this QR-code or go to:
youtube.com/3MSpeedglas.com

 **Speedglas™**

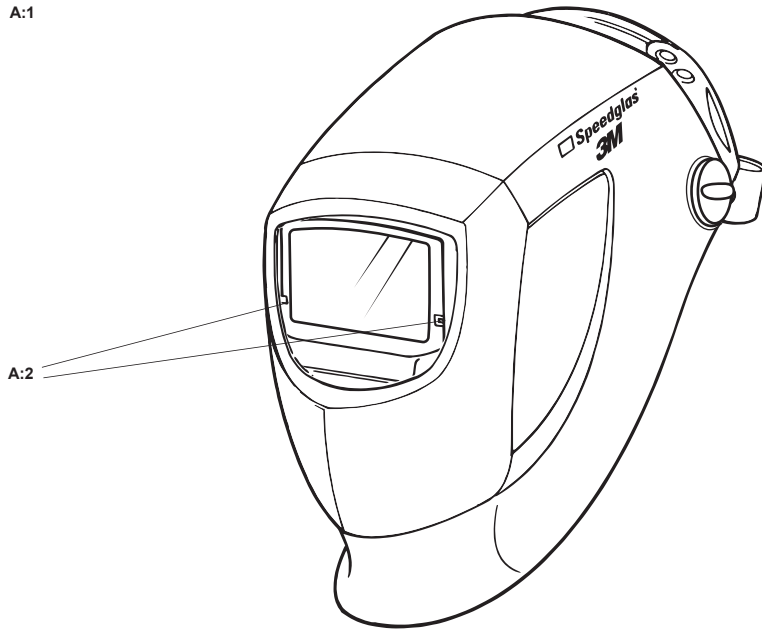
Parts List



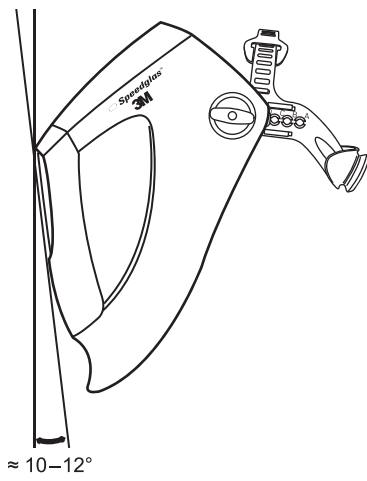
16 75 20
16 76 00
16 80 00
16 80 10



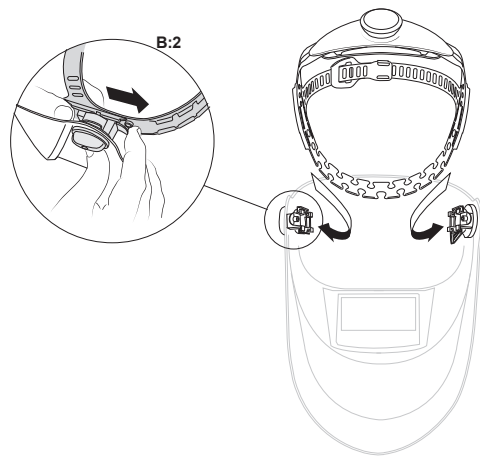
A:1



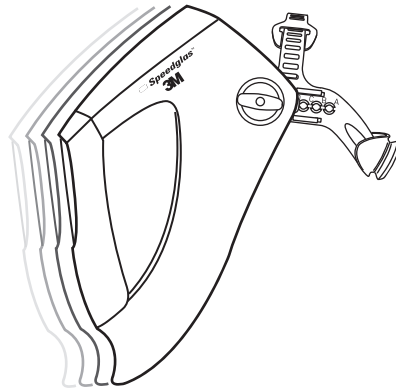
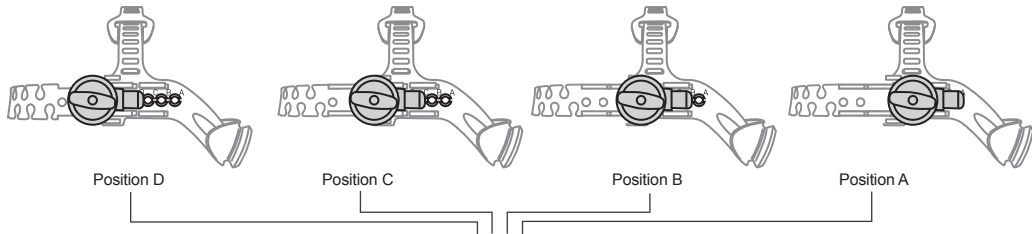
B:1



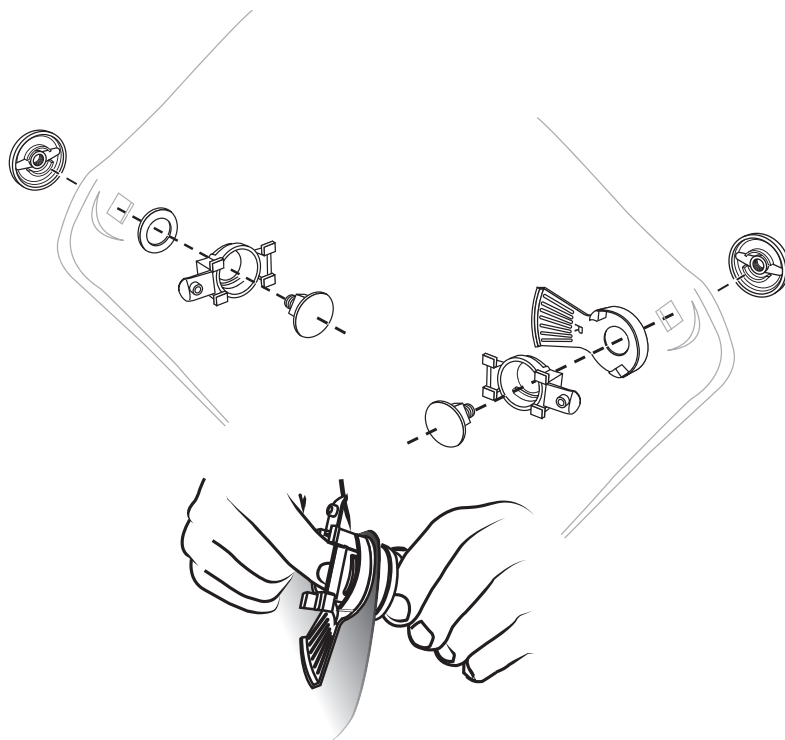
B:2



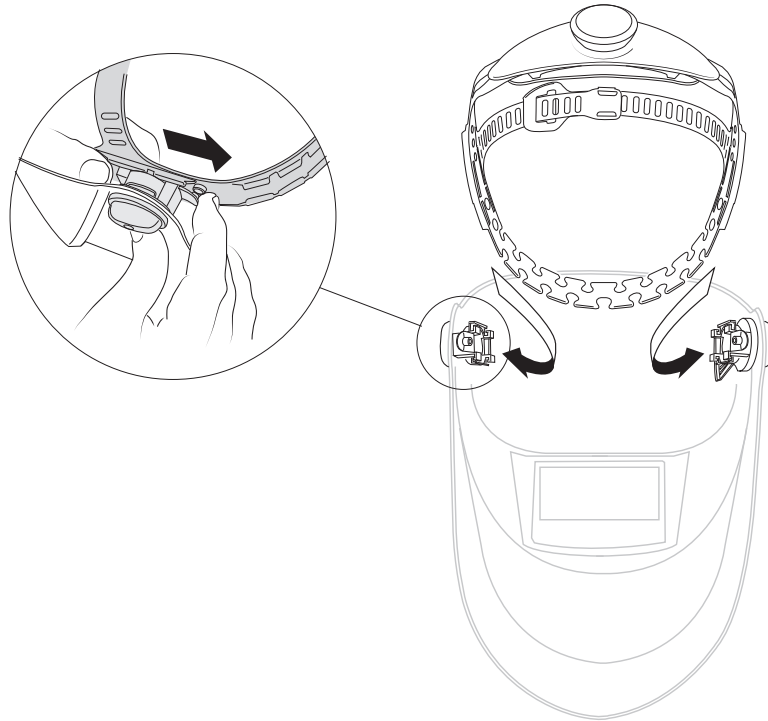
B:3



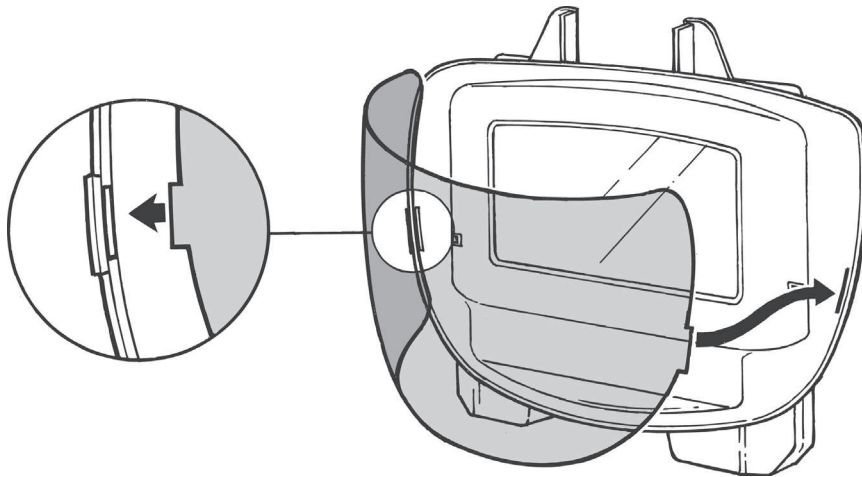
B:4



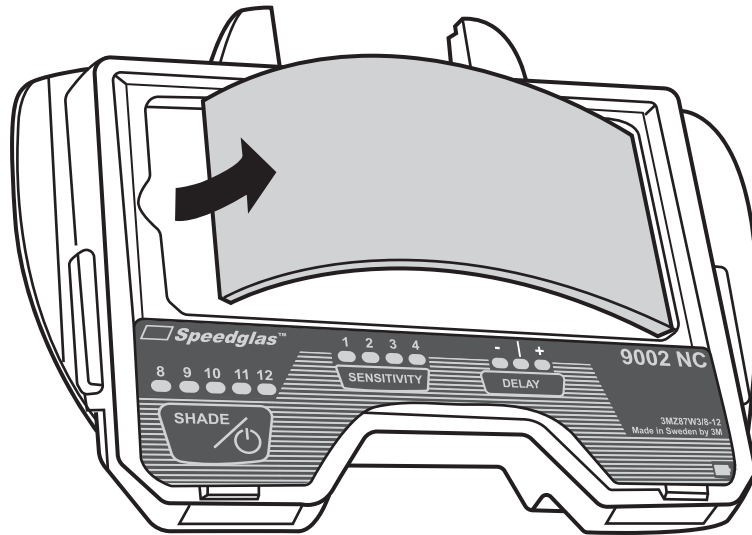
B:5



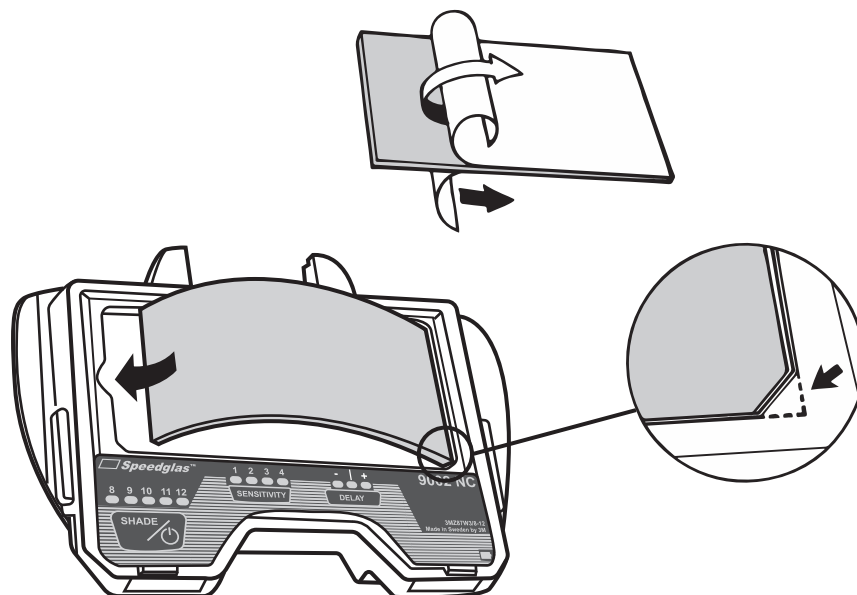
C:1



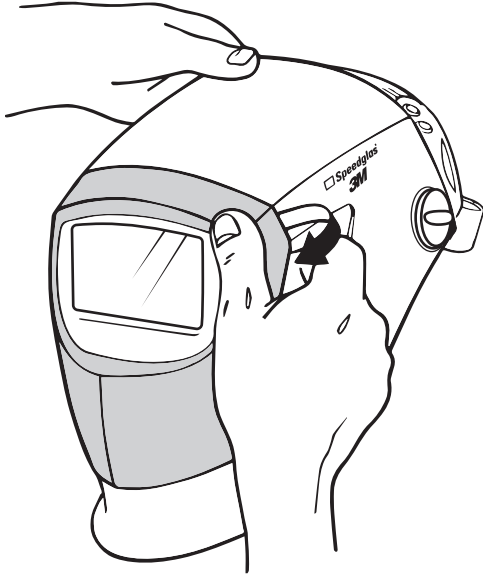
D:1



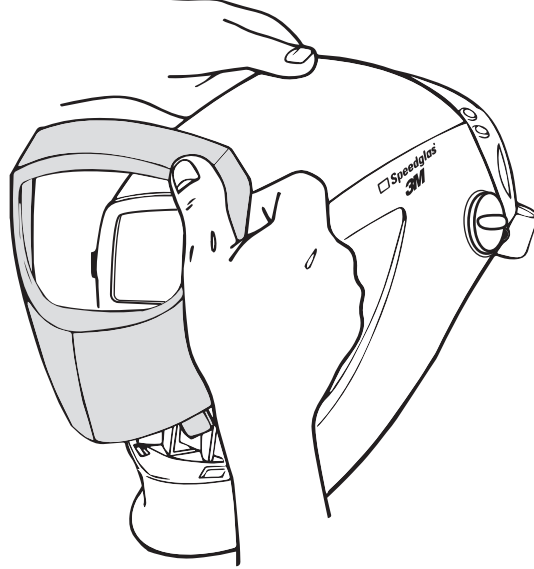
D:2



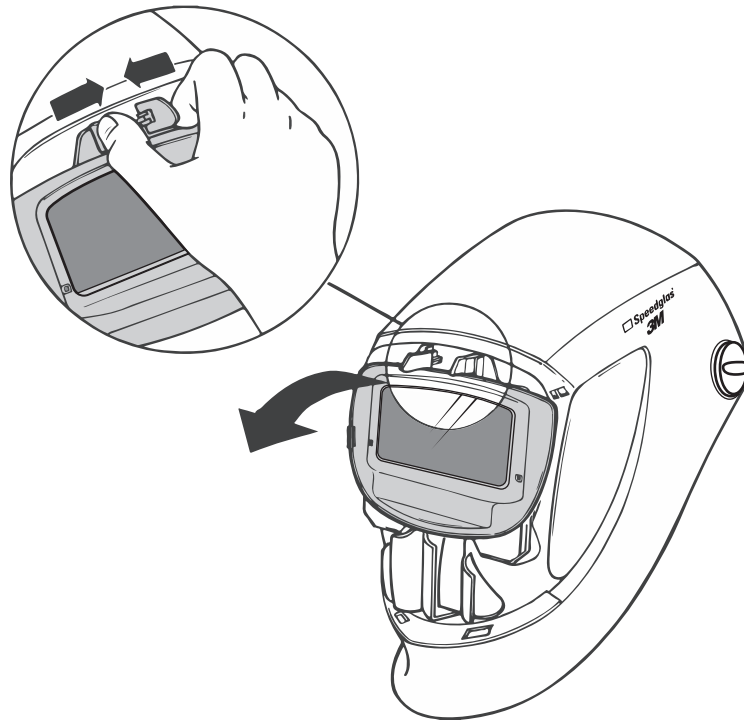
E:1



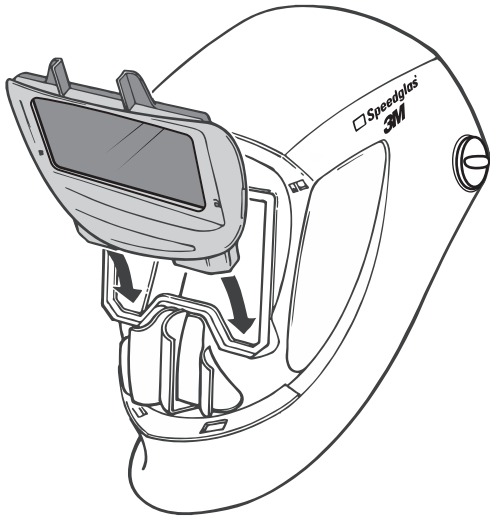
E:2



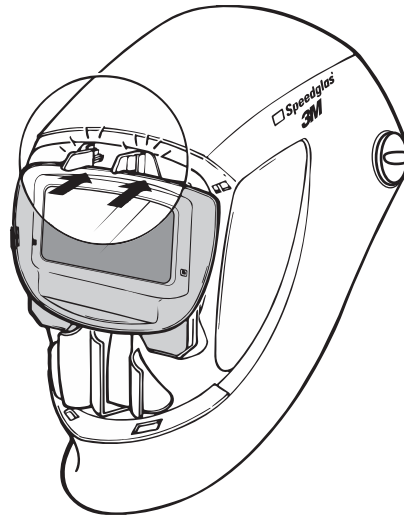
E:3



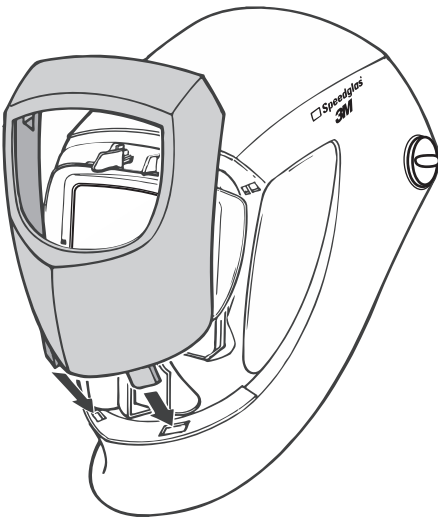
E:4



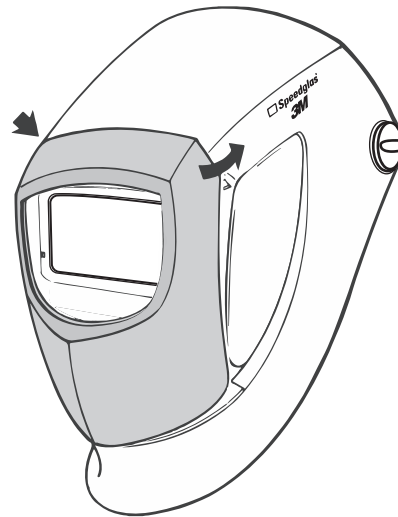
E:5



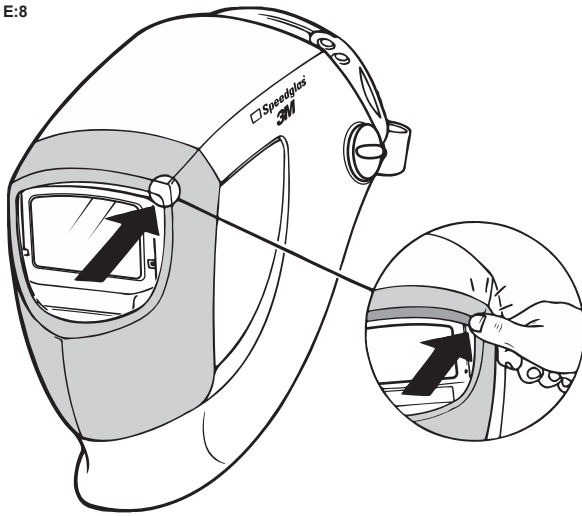
E:6



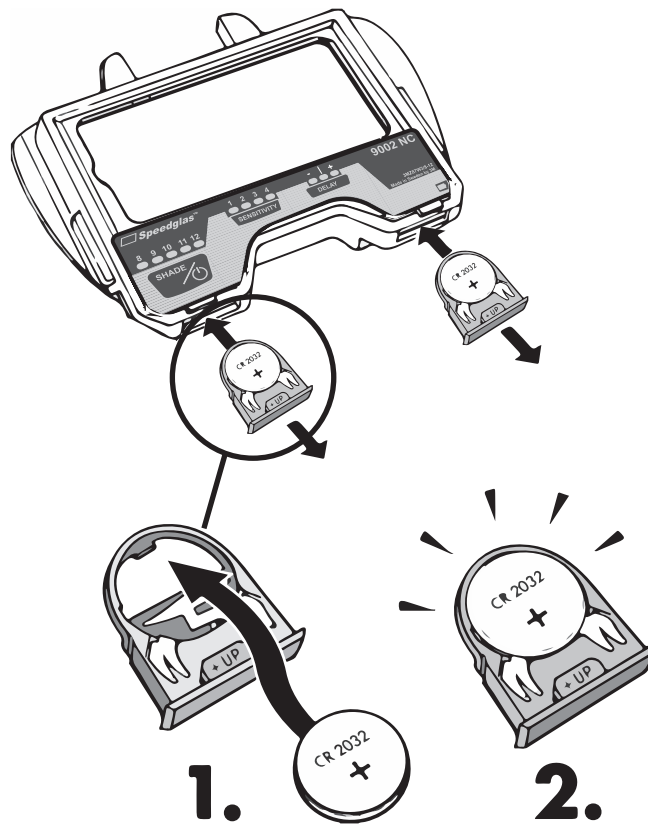
E:7



E:8



F:1



G:1

Recommended shade numbers according to EN 379:2003

Welding process	Current in amperes A																										
	1.5	6	10	15	30	40	60	70	100	125	150	175	200	225	250	300	350	400	450	500	600						
MMAW (covered electrodes)				8			9			10			11			12			13			14					
MAG				8			9			10			11			12			13			14					
TIG				8			9			10			11			12			13								
MIG							9			10			11			12			13			14					
MIG with light alloys										10			11			12			13			14					
Air-arc gouging													11			12			13			14			15		
Plasma jet cutting										9			10			11			12			13					
Microplasma arc welding	4		5		6		7		8		9		10		11		12										

▲ The table shows the typical shade setting for various working applications. A setting above or below that identified in the table may be required, according to the conditions of use.

